

Visegrad Fund

# Quality of Traditional Specialities Guaranteed in Slovakia

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#### **Quality Policy of the European Union**

- the philosophy of quality development of original, traditional agricultural products and foodstuffs,

and supports cultural traditions and regions in which these products are produced

 the system was created in response to the growing counterfeiting and misuse of traditional names of products

#### The European Union

accepts – protects – promotes – registries - control products which are divided into

three categories:

- Protected designation of origin
- Protected geographical indication
- Traditional speciality guaranteed



# Traditional Speciality Guaranteed of Slovak Republic

#### **Meat products**

- > Spišské párky (frankfurters)
- Špekáčky
- Liptovská saláma (salami)
- Lovecká saláma (salami)

#### **Milk products**

- Ovčí hrudkový syr salašnícky (Cheese from sheep's milk)
- Ovčí salašnícky údený syr (almost the same product but smoked)



### **Quality of (TSG) Meat Products**

Production of meat products



The quality of meat products
in the Slovak Republic
was in recent decades influenced
by many factors and legislative changes

Quality standards / norms 1950 - 1994

Quality management of meat products through mandatory:

- Czechoslovak State Norms (CSN)
- Slovak Technical Norms (STN)
- Trade standards
- Company standards
- precise recipe and production process

## Mandatory certification of meat products 1995 - 1999

- 1994 repeal of CSN and STN norms
- Meat products can be placed on the market only after certification by the State Testing
- Validity 3 years
- Modification of recipes of meat products

## Declaration of conformity of food products 1999 - 2001

- mandatory certification was abolished
- Reason:
- the Slovak Republic has been criticized that the compulsory state certification of products was inconsistent with the EU's priority - free movement of goods
- marketing of meat products on the basis of the declaration of conformity
- emphasis on safety, less on the quality

## Codex Alimentarius of Slovak Republic

- Decree of Ministry of Agriculture and Ministry of Health of the Slovak Republic 811/3/2002-100
- Decree of Ministry of Agriculture and Ministry of Health of the Slovak Republic
   1895/2004-100

#### Codex Alimentarius of Slovak Republic

Decree of Ministry of Agriculture and Ministry of Health of the Slovak Republic 1895/2004-100

- Classes of meat products and requirements
- list of SELECTED MEAT PRODUCTS

#### **Established quality indicators:**

- minimum percentage of meat and
- maximum percentage of fat (only for Soft meat products)
- sensory properties

Decree of the Ministry of Agriculture and Rural Development of the Slovak Republic No. 83/2016

about the meat products

- New class soft meat poultry products
- Spišské párky and Liptovská saláma was removed from list of SELECTED MEAT PRODUCTS
- Spekáčky and Lovecká saláma are still mentioned in this list

### TSG - Spišské párky

COMMISSION REGULATION (EU) No 159/2011

EC No: SK-TSG-0007-0051-18.01.2007



- Registration with name reservation
  - Soft meat product

# The ingredients used to produce 'Spišské párky'

The state of the s	
beef with a fat content of up to 10 %	21.20 %
pork with a fat content of up to 10 %	21.00 %
pork with a fat content of up to 50 %	38.00 %
pork rind	12.00 %
potable water	21.00 %
nitrite salting mix	2.10 %
ground sweet paprika (100 ASTA)	0.62 %
ground hot paprika	0.62 %
polyphosphates (E 450 and E 451)	0,30 %
ascorbic acid (E 300)	0.05 %
casing — sheep intestines	

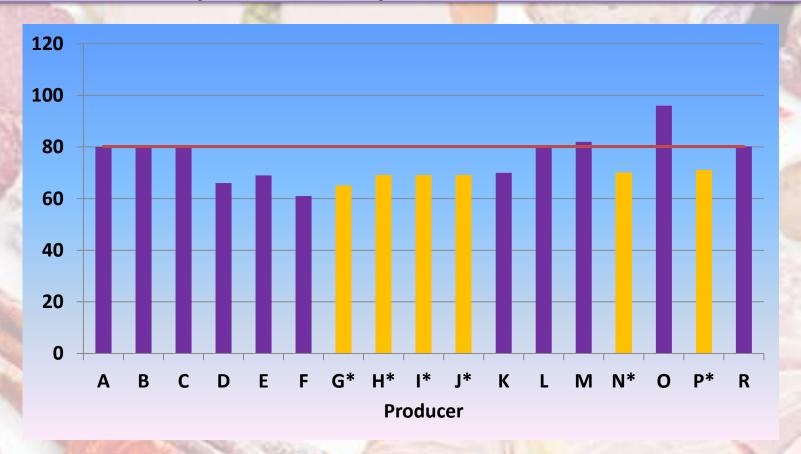


Registered Producer	Number of employees	Registered Producer	Number of employees
TAURIS a.s.	500 – 999	Jakub Ilavský, s.r.o.	50 – 99
MECOM GROUP s.r.o.	500 – 999	Milan Lapin	50 – 99
GVP, spol. s.r.o.	250 – 499	ALTHAN, s.r.o.	50 – 99
Púchovský mäsový priemysel, a.s.	200 – 249	Hôrka, s.r.o.	50 – 99
MAROŠ s.r.o.	100 – 149	JINEX, s.r.o.	50 – 99
Mäsokombinát NORD Svit, s.r.o.	100 – 149	DALTON, spol. s.r.o.	25 – 49
CIMBAĽÁK, s.r.o.	100 – 149	Erik, s.r.o.	25 – 49
Berto sk, s.r.o.	100 – 149	Šagát, spol. s.r.o.	25 – 49
SVAMAN, spol. s.r.o.	100 – 149	Juraj Kočiš, s.r.o.	10-19
		Mäso Parížek s.r.o.	10 – 19
		Hamsal s r o	10 - 19

#### Market research:

- Spišské párky 41.8 % of all four traditional meat products
- 81.8 % of all meat products marked as TSG
- All from Slovak producers

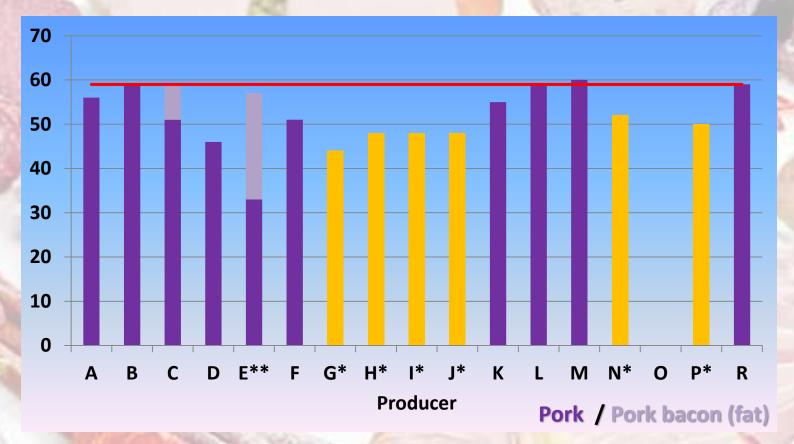
## % of meat in Spišské párky pork + beaf + pork bacon / fat



Red line - % of meat according to application for registration (80,2 %) **Producers marked with \* - usage of pork bacon / fat but without % on the label** 

### % of pork in Spišské párky

pork + pork bacon / fat



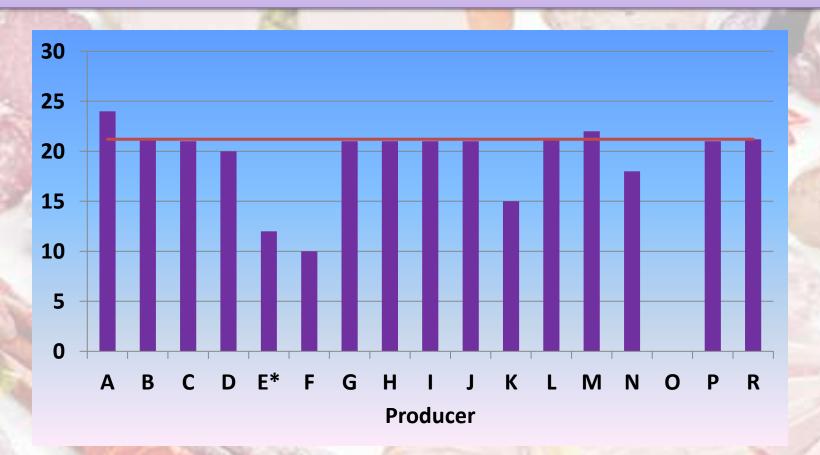
Red line - % of pork according to application for registration (59 %)

Producer E \*\* - the product contains at least 33 % of pork and 24 % of bacon

Producers marked with \* - usage of pork bacon / fat but without % on the label

Producer O - only the total percentage of meat

### % of beef in Spišské párky



Red line - % of beef according to application for registration (21,2 %)

Producer E marked with \* - the product contains at least 12 % of beef

Producer O - only the total percentage of meat

### Other ingredients in Spišské párky

							100	
Producer	Pork rind	Water	Nitrite salting mix	Sweet paprika	Hot paprika	Polyphosph.	Ascorbic acid	Other
Α	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
В	12 %	21 %	Yes	Yes	Yes	E 450 + E 451	Yes	
С	12 %	Yes	Yes	Mixed	spices	E 450 + E 451	Yes	
D	Yes	Yes	Yes	Natura	spices	E 450	Yes	
E	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
F	10 %	Yes	Yes	Yes	Yes	E 450	Yes	
G	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
Н	Yes	Yes	Yes	Pap	rika	E 450 + E 451	Yes	
I	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
J	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
K	Yes	Yes	Yes	Mixed	spices	E 450 + E 451	Yes	
L	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
M	Yes	Yes	Yes	Yes	Yes	E 450	Yes	
N	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
0	<mark>No</mark>	Yes	Yes	Yes	Yes	<mark>No</mark>	<mark>No</mark>	Garlic
P	Yes	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	
R	12 %	Yes	Yes	Yes	Yes	E 450 + E 451	Yes	

#### Chemical properties of 'Spišské párky'

#### Bigger producer (A) vs. Smaller producer (B)

	Dry matter (%)	Fat (%)	Meat protein (%)	Salt (%)	Starch	Hydrocoloids	MSM
Α	36.87	18.86	14.48	1.90	-	-	Dubious
В	36.44	24.23	9.76	1.49	-	-	<b>Positive</b>

## This product must meet the following chemical properties:

- fat content max. 24 % ± 4 %
- salt content max. 2 % ± 0,4 %
- net muscle protein content at least 10 % by weight

### TSG - Špekáčky

**COMMISSION REGULATION (EU) No 158/2011** 

EC No: SK-TSG-0007-0055-21.05.2007



- Registration without name reservation
  - Soft meat product

# The ingredients used to produce TSG 'Špekáčky'

Beef with fat content of up to 30 %	38.50 %
Pork with fat content of up to 50 %	17.50 %
Bacon	27.00 %
Water (ice)	23.00 %
Potato starch	2.50 %
Nitrite salting mix	2.00 %
Ground sweet paprika (100 ASTA)	0.22 %
Ground black pepper	0.16 %
Garlic (flakes, concentrate, powder)	0.09 %
Ground nutmeg	0.03 %
Polyphosphates E450 and E451	0.30 %
Ascorbic acid E300	0.05 %
Casing: beef rounds or pork small intestine	



Registered Producer	Number of employees
Mäsokombinát NORD Svit, s.r.o.	100 - 149
JINEX, s.r.o.	50 – 99
DALTON, spol. s.r.o.	25 – 49

#### Market research:

- Špekáčky 30.2 % of all four traditional meat products
- Only 23 % marked as TSG
- 84.6 % from Slovak producers / other produced in Czech republic

#### Špekáčky without marking Traditional Speciality Guaranteed prevail

Markedly different composition !!!

## 'Špekáčky' without marking TSG

Pork and Beef	min 40.00 %
Bacon	??? %
Water	??? %
Pork rind	??? %
Animal (porcine) proteins	??? %
Salt	??? %
Modified starch E 1422	??? %
E 250; E 262; E 508; E 450; E 621; E 635; E 1450; E 300; E 120; E 412; E 407; E 417 – <mark>12x</mark>	??? %
Natural spices and extracts	??? %
Potato starch	??? %
Sweet paprika	??? %
Dextrose	
Garlic	

### Chemical properties of 'Špekáčky'

#### TSG(A) vs. Non-TSG(B)

	Dry matter (%)	Fat (%)	Meat protein (%)	Salt (%)	Starch	Hydrocoloids	MSM
Α	37.64	24.19	11.29	1.56	-	-	dubious
В	43.94	27.77	10.16	1.92	+	+ soy proteine	dubious

## This product must meet the following chemical properties:

- fat content max. 45 %
- salt content max. 2.5 %
- net muscle protein content at least 6 % by weight



#### TSG – Liptovská saláma

COMMISSION REGULATION (EU) No 161/2011

EC No: SK-TSG-0007-0042-04.08.2006



- Registration with name reservation
  - Soft meat product

## The ingredients used to produce 'Liptovská saláma'

Beef With A Fat Content Of Up To 10 %	19.10 %
Beef With A Fat Content Of Up To 30 %	6.70 %
Pork With A Fat Content Of Up To 10 %	19.00 %
Pork Offcuts With A Fat Content Of Up To 50 %	23.30 %
Pork Fat	23.40 %
Potable Water Or Ice	16.00 %
Nitrite Salting Mix	2.00 %
Ground Black Pepper	0.19 %
Ground Nutmeg	0.02 %
Mace	0.02 %
Ground Ginger	0.02 %
Garlic (Flakes, Concentrate, Powder)	0.06 %
Polyphosphates (E450 And E451)	0.30 %
Ascorbic Acid (E300)	0.05 %
Casings — Smokeable Cellulose Casings	



Registered Producer	Number of employees
Púchovský mäsový priemysel, a.s.	200 – 249
Mäsokombinát NORD Svit, s.r.o.	100 – 149

#### Market research:

- Liptovská saláma – 0 % of all four traditional meat products

Liptovská saláma = rare product !!!

Retailers offer cheaper substitutes with a very different composition !!!

### For example: 'Jemná saláma z Liptova'

Pork	30.00 %
Beef	9.00 %
Mechanicaly separated pork	9.00 %
Pork bacon	8.00 %
Pork rind	??? %
Potable Water	??? %
Starch	??? %
Salt	??? %
Pork protein	??? %
E 450; E 621; E 635; E 300; E 250; E 120; E 262; E 331	??? %
Spices and extracts	??? %

#### TSG – Lovecká saláma

COMMISSION REGULATION (EU) No 160/2011

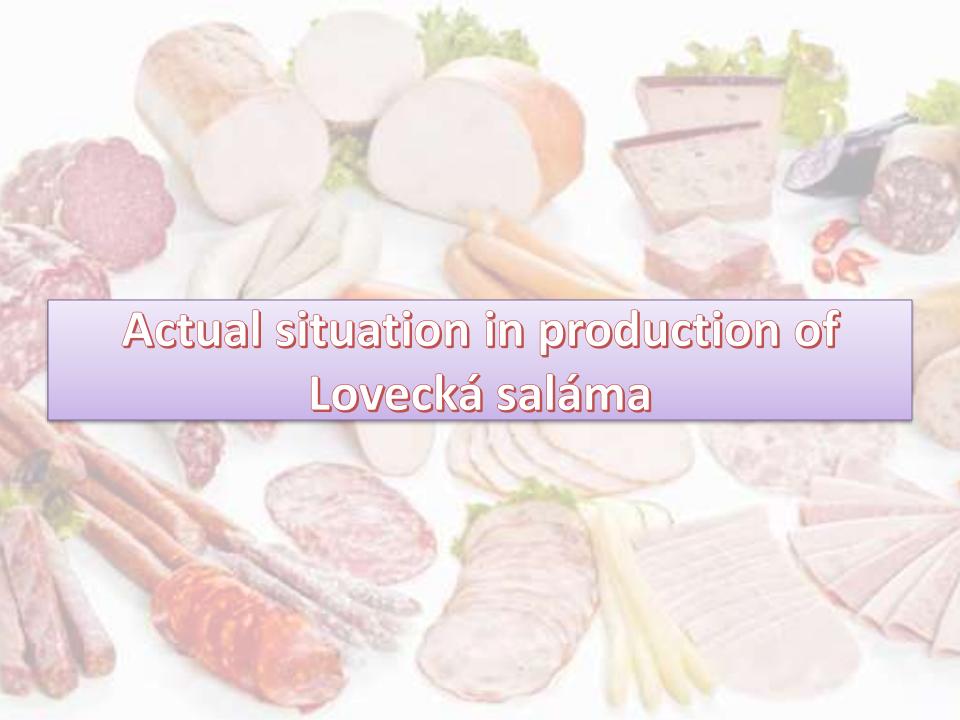
EC No: SK-TSG-0007-0044-04.08.2006



- Registration without name reservation
- Durable thermally not treated meat product

# The ingredients used to produce 'Lovecká saláma'

Beef With Up To 10 % Fat Content	5.00 %
Pig meat With Up To 20 % Fat Content	75.00 %
Pork Offcuts With Up To 30 % Fat Content	10.00 %
Pork Offcuts With Up To 50 % Fat Content	50.00 %
Pig Fat	20.00 %
Nitrite Salting Mix	3.40 %
Ground Black Pepper	0.35 %
Sugar	0.30 %
Garlic	0.08 %
Ground Cloves	0.04 %
Antioxidant E 315 Or E 316	max 0.05 %
Starter Cultures	
Collagen Casing	



Registered Producer	Number of employees
CIMBAĽÁK, s.r.o.	100 - 149
DALTON, spol. s.r.o.	25 – 49

#### Market research:

- Lovecká saláma 28 % of all four traditional meat products
- Only 8.33 % marked as TSG
- 58.33 % from Slovak producers / 41.66 % produced in Czech republic

### Lovecká saláma without marking Traditional Speciality Guaranteed prevails

Markedly different composition !!!

### 'Lovecká saláma' without marking TSG

Pork	??? %
Bacon	??? %
Beef	??? %
Salt	??? %
Grape Sugar	??? %
Pork protein	??? %
Spices and extracts	??? %
Extract of red beet	??? %
E 621; E 120; E 250; E 315; E 316	??? %
Starter Cultures	??? %

Per 100 g of finished product, 135 g of meat were used

# Chemical properties of 'Lovecká saláma'

#### TSG(A) vs. non-TSG(B)

	Dry matter (%)	Fat (%)	Meat protein (%)	Salt (%)	Starch	Hydrocoloids	MSM
A	65.12	32.09	21.49	3.36	-	-	dubious
В	74.86	45.60	23.22	3.49	-	-	dubious

This product must meet the following chemical properties:

- fat content max. 45 %
- salt content max. 4.2 %
- net muscle protein content at least 15 % by weight
  - pH below 5.5
  - aw max. 0.93





### TSG – 'Ovčí hrudkový syr - salašnícky '

COMMISSION REGULATION (EU) No 984/2010

EC No: SK-TSG-0007-0046-20.10.2006

### TSG – 'Ovčí salašnícky údený syr'

COMMISSION REGULATION (EU) No 930/2010

EC No: SK-TSG-0007-0045-20.10.2006



Registration without name reservation

# 'Ovčí hrudkový syr' Legislative changes

# The government decree from 10<sup>th</sup> February 1927

- about production of lump cheese and "bryndza" and putting them into circulation
- class quality percentage of fat in dry matter and percentage of water

#### The government decree 159/1935

- about production of lump cheese and "bryndza" and putting them into circulation
- changes in quality requirements (higher % of fat and lower % of wather)

# 'Ovčí hrudkový syr' Legislative changes

### Quality standards / norms

#### ČSN 57 1137 STN 57 1137

- 1. July 1970 about production of lump cheese
- canceled 1. November 1990

#### STN 57 1133

- 1. May 1995 about production of lump cheese
- still valided
- two classes of quality (based on the sensory properties)
- requirements: Sensory properties / Physical and Chemical Properties / Microbial

#### The specific character is determined by:

- > the nature of the raw materials (raw sheep's milk)
- the traditional method of processing in shepherd's huts (and by smoking)
- The term 'salašnícky' in the name expresses the product's specific nature and is derived from the word 'salaš', denoting a shepherd's hut, where the cheese is made, and hence also expresses a link to the place of production

### TSG – 'Ovčí hrudkový syr - salašnícky '

#### Requirements

- Physical properties
- ☐ spherical shape, in the form of a lump,
- ☐ size: weight up to 5 kg
- Organoleptic properties
- external appearance: dry, intact, unblemished surface, slight crust in cross-section, with smallish holes and small cracks here and there
- ☐ colour: white to yellowish on the surface, white with a slight yellow tinge in cross-section
- ☐ taste and smell: mild, slightly acidic, clean taste, typical of sheep's milk products
- ☐ consistency: firm and elastic

# TSG – 'Ovčí salašnícky údený syr'

#### Requirements

<ul><li>Physical properties</li></ul>	<ul> <li>Ph</li> </ul>	iysica	l prop	perties
---------------------------------------	------------------------	--------	--------	---------

- comes in various shapes, most often a lump, or if a mould was used in production, in the shape of the mould: hemispherical, or in the shape of different animals or in the shape of a heart
- ☐ size: varies from 0,1 kg to 1 kg

#### Organoleptic properties

- also with small smoke stains, free of tar residue
- colour: yellowish to yellow in cross-section; brownish to slightly chestnut on the surface
- odour and taste: smoky aroma, with a mild, slightly acidic taste
- ☐ consistency: firm and solid when cut, with small holes and small cracks



### Chemical properties

# Sheep lump cheese made from non-pasteurised sheep milk Non-TSG

Dry matter: 47.34 ± 2.98 %

Fat: 24.92 ± 0.53 %

Fat in dry matter: **50.67 ± 2.48 %** 

pH: **6.26 ± 0.01** 

NaCl: 0.11 ± 0.00 %

Titric acidity: 27.33 ± 0.47 °SH

Lactic acid: 1.46 ± 0.02 %

Proteins: 21.43 %

#### Chemical properties

□dry matter: at least 40 % by weight

□ fat content by weight in dry matter:

at least 50 %

□acidity: pH 5.2-4.9

### Smoked sheep lump cheese made from pasteurised sheep milk

#### Non-TSG

Dry matter: **48.66** ± **0.95** %

Fat:23.92 ± 0.34 %

Fat in dry matter: **49.17 ± 1.02 %** 

pH: 5.30 ± 0.07

NaCl: 1.09 ± 0.00 %

Titric acidity: 64.83 ± 1.07 °SH

Lactic acid: 0.62 ± 0.01 %

Proteins: 19.80 %

#### Chemical properties

□dry matter: at least 40 % by weight

□ fat content by weight in dry matter:

at least 50 %

**□NaCl:** max. 25 000 mg/kg



### Conclusions

#### TSG in Slovak republic

- In shops mainly Spišské párky
- Not uniformed
- Problem to buy some products
- In case of products registered without name
   reservation products without TSG mark dominate
- Effort to change / cancel registration without name reservation
- The future of our TSG?!?!?!?





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